



## **FEATURES**

#### TBA auto prime pump

The TBA range of pumps have been designed with a clear focus on reliability, efficiency and durability. Featuring a 100% mechanical priming system, the TBA series pumps quickly prime and re-prime, even from dry conditions. The heavy build style of both pump and canopy make the TBA range perfect for use in the strenuous contractor market.

#### World-class performance

The TBA range is built to be deployed on the most demanding dewatering and sewage bypassing applications. Using high efficiency pumps and state-ofthe-art diesel engines, the pumps offer maximum performance at minimal cost, fully in-sync with the company philosophy of "Lowest cost of ownership".

#### **Sustainability**

- High efficiency pumps minimising fuel consumption
- Emissions in accordance with EU stage & US EPA Tier regulations
- Corrosion free hot dip galvanised canopy
- Corrosion free composite door panels and powder coated plating
- 100% Oil-spill free priming system
- Fully bunded unit eliminating fuel/oil spills at all times

#### Pump specifications:

Туре	
Max. flow	135 m <sup>3</sup> /hour (594 US GPM)
Max. pressure	18 mwc (60 ft.)
Connections	DN 100 (4")
Solids handling	82 mm (3,23")
Impeller type	Channel impeller
Priming system	MP50
Engine	Hatz 1D81Z es
Canopy	M10-19
	1100 kg (2420 lb.)
Sound level	52 dB(Ă) at 10 m ́

## Complete package designed & built by Tsurumi

- Complete in-house design & production
- Extensive testing facility in-house
- Contemporary & functional design
- Durable & eco-friendly materials
- Custom builds available

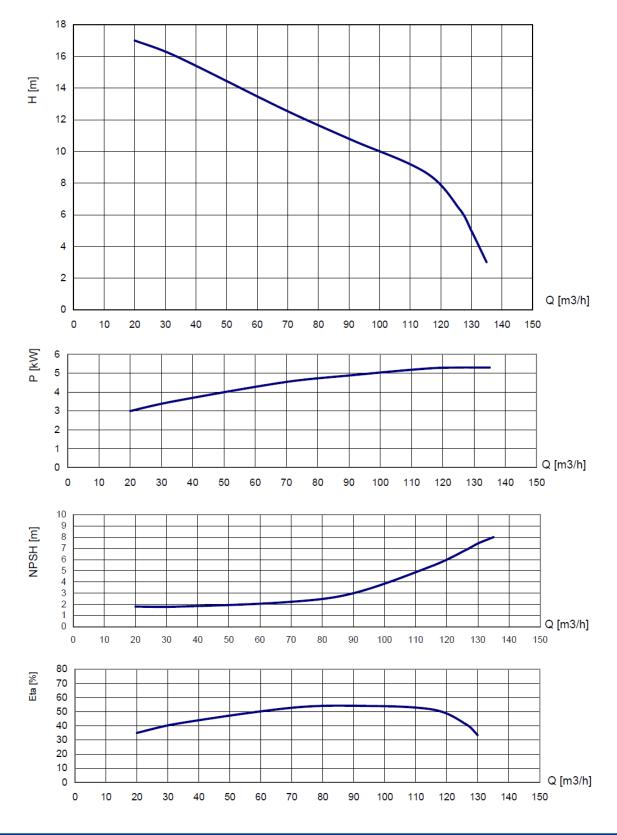
## After sales service & product support

- Single supplier for parts, spares & accessories
- Dedicated service department in-house
- Extensive training options available



# **PERFORMANCE CURVES (1500 RPM)**

Continuous duty according ISO 9906





## STANDARD TECHNICAL SPECIFICATIONS

## Auto prime pump

Pump type	
Max. flow	.135 m <sup>3</sup> /hour (594 US GPM)
Max. head	.18 mwc (60 feet)
Impeller type	.Channel impeller
Solids handling	.82 mm (3.23 inch)
Pump casing	.Cast iron GG20
Impeller	. Ductile iron GGG40
Pump shaft	.C45
	.Mechanical seal 35mm (1.38 inch)
Seal faces	
O-ring	. Viton
0	

## **Priming system**

Pump type	. MP50 Diaphragm pump
Air handling capacity	.50 m <sup>3</sup> /h (30 CFM)
Max. vacuum	
Drive	.Toothed belt (continuous drive)
Float box	Aluminium
Non return valve	.Ball valve GG25

## Engine

Engine brand	.Hatz
Engine type	.1D81Z
Flywheel power	.5 kW (6.8 Hp)
Max. engine speed	.1500 RPM
Fuel consumption	.245 g/kWh
Displacement	.0,667 l
Number of cylinders	.1
Cooling system	.Air cooled
Exhaust emission EU	.Not applicable
Exhaust emission US	.Tier 4

## Control panel LC04

- Auto start/stop system
- Two float switches included (10m cable)
- Switch Manual-0-Auto
- Hour counter
- Warning light "oil temperature"
- Warning light "alternator"

#### **Fuel system**

- Steel fuel tank 220 L. net (59 US Gallon)
- Fuel tank cap Ø 60 mm (2.5 inch)
- Fuel gauge on tank
- Mechanical fuel injection system
- Fitted with water separator & extra in-line fuel filter







## Electrical system & safety features

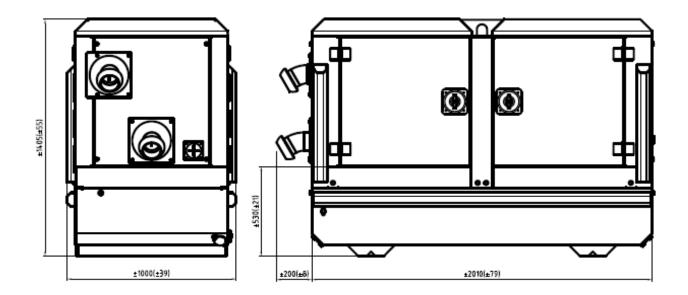
- Nominal voltage 12 Volt
- Premium quality battery 72 amp.
- Low oil pressure shut down



## CANOPY M10-19

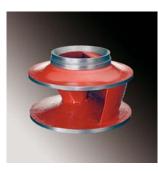
## Sound attenuating canopy

Canopy type	.M10-19
Dimensions L x W x H	.2010 x 1000 x 1405 mm
Dimensions L x W x H	.75 x 39.4 x 55 inch
Basic frame	.Hot dip galvanised
Panels	.zinc plated panels
Doors	.4 Easy-access doors (lockable)
Fuel tank	. Steel net 220 ltr (59 US Gallon)
Fuel tank autonomy	.140 hours (at 1500 rpm BEP)
Fuel tank cap	.60 mm (2.5 inch)
Lifting point	. Fitted with single lifting point
Oil drain pump	. Drain pump for motor oil installed (hand pump)
Connections	. Please consult "auxiliary items" in overleaf
Exhaust system	. Fully integrated in canopy
Additional	. Fitted with oil-water separator



Actual dimensions (in mm & inches) may vary depending on selected quick couplings.





**Channel impeller** GGG40 channel impeller, ductile iron, solids handling 82 mm.



**Protection bars** For a durable look and long lifetime.



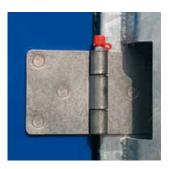
**Easy inspection** Oil glasses, drain valves and fill plugs are all easily accessible.



Auto-start control panel The auto-start control panel saves fuel and running hours.



**Safety** Extremely durable and lockable T-locks offering perfect grip.



Stainless steel hinges Heavy-duty stainless steel hinges with lubrication point.



Interchangeable parts. Modular construction to ensure minimal spare part stock levels.



User manual

Extensive user manual with important information concerning the pump unit, pump installation and safety warnings.

Pictures used are for illustration purposes only.



## **AUXILIARY ITEMS**

#### **Discharge connections**

Art.nr.		Ø inch	Ømm	Connection	
1516604191	30°	4	100	Flange DIN	
1516604193	30°	4	100	Flange ANSI	2.41
1174186058	30°	4	100	BSP	· · ·
1174186069	30° male (ball)	4	100	System C	
1174186071	30° female (cup)	4	100	System B	
1174186072	30° male (ball/lever)	4	100	System B	

#### **Suction connections**

Art.nr.		Ø inch	Ømm	Connection	
1516604190	30°	4	100	Flange DIN	
1516604192	30°	4	100	Flange ANSI	
1016140164	30°	4	100	BSP	
1016140162	30° male (ball)	4	100	System C	
1016140163	30° female (cup)	4	100	System B	

## Suction hose with strainer L= 4 meter

Art.nr.	Ø inch	Ømm	connection	and the second sec
07047110	4	100	Flange DIN	1 000
07047001	4	100	System B male (ball/lever)	
07048170	4	100	System C female (cup/lever)	

## Suction hose with strainer L= 5 meter

Art.nr.	Ø inch	Ø mm	connection	and the second second
07047111	4	100	Flange DIN	1 1015
07047002	4	100	System B male (ball/lever)	
07047032	4	100	System C female (cup/lever)	

## Suction hose with strainer L= 6 meter

Art.nr.	Ø inch	Ømm	connection	a man a
07047112	4	100	Flange DIN	100
07047003	4	100	System B male (ball/lever)	
07047033	4	100	System C female (cup/lever)	





We reserve the right to change specifications and designs herein for improvement without prior notice. Our pumps are for professional use only. In the event that Tsurumi (Europe) GmbH have, in exceptional cases taken over, a manufacturer's warranty, this entitles the enduser to assert remedy free of charge against Tsurumi (Europe) GmbH due to any defect to the product occurring during the guarantee period (see below), also then when the warranty claims against the seller do not or no longer exist. In the event of malfunction, which is attributable to the improper handling by the enduser, no guarantee claim shall arise. Further claims shall not result from the warranty, unless if something to the contrary has explicitly been determined. The decision as to whether remedy is effected by way of replacement or repair shall be at the choice of Tsurumi (Europe) GmbH. The claims shall be time barred after a period of three months after expiry of the guarantee period, however, not before expiry of the warranty period which is valid towards the seller. In the event of doubt, the warranty period shall correspond with the warranty period which is valid between the end-user and his seller.

Please refer to our general conditions of supply www.tsurumi.eu/english/gcs.htm

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